

**Garant**

**HSS boring bar AH.. SDUCL 93°, for indexable inserts DC., left-hand, Shank Ø / insert size: 12/07mm**



## Order data

|              |               |
|--------------|---------------|
| Order number | 260333 12/07  |
| GTIN         | 4045197653000 |
| Item class   | 21T           |

## Technical description

|                                          |                 |
|------------------------------------------|-----------------|
| Insert size                              | 7 mm            |
| ISO code toolholder                      | AH12M SDUCR/L07 |
| Pack of insert screws                    | 269028 7        |
| Centre offset $L_3$                      | 8 mm            |
| Minimum pre-drill $\varnothing D_{\min}$ | 16 mm           |
| suitable indexable insert                | DC.. 0702..     |
| Overhang $L_1$                           | 60 mm           |
| Overall length $L$                       | 150 mm          |
| Clamping height $L_2$                    | 11 mm           |
| Setting angle $\kappa$                   | 93 degrees      |
| Shank $\varnothing D_s$                  | 12 mm           |
| Standard                                 | Works standard  |
| Application type                         | left-hand       |
| Boring depth up to                       | 5×D             |
| Tool material                            | HSS             |
| Through-coolant                          | yes             |

|                 |                               |
|-----------------|-------------------------------|
| Application     | Internal longitudinal turning |
| Type of product | Boring Bar                    |

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## Accessories

|                                                                                      |            |
|--------------------------------------------------------------------------------------|------------|
| Set of insert screws Type 7                                                          | 269028 7   |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8                             | 674248 TX8 |